

Intelligent external control LED Integrated light source

#### **Features and Benefits**

- The IC's control circuit and the LED share the same power supply.
- Control circuit and RGB chip are integrated in a package of 3535 component, to form a complete external control pixel.
- Built-in signal reshaping circuit, any pixel receives the signal, and then re-export after waveform reshaping to ensure that the waveform distortion of the circuit will not accumulate.
- Built-in Power-on reset and Power-off reset circuits.
- The three primary color of each pixel can achieve 256 level Gray scale, and to fulfill 16777216 colors full-color display, its scan frequency is higher than 2KHz.
- The reception and decoding of cascading data can be completed by a Serial Interface.
- Any two transmission distance not more than 3 Meters, without adding any circuit.
- When the refresh rate is of 30fps, the cascade numbers are not less than 1024 pixels.
- Data transfer speeds up to 800Kbps.
- Highly brightness consistency, and cost-effective.
- No need for external electric components and even the capacitor.
- It won't be damaged even if the power supply reversed connected.

#### **Applications**

- Full-color module, Full-color flexible strip.
- LED decorative lighting, Indoor/outdoor LED video irregular screen.

#### **General description**

WS2812B-Mini-V3 is an intelligent control LED light source that the control circuit and RGB chip are integrated in a package of 3535 component. It internal include intelligent digital port data latch and signal reshaping amplification drive circuit. It also includes a high-precision internal oscillator and a programmable constant current control part to ensure high color consistency.

The data transfer protocol use single NZR communication mode. After the pixel power-on reset, the DIN port receive data from controller, the first pixel collect initial 24bit data then sent to the internal data latch, the other data which reshaping by the internal signal reshaping amplification circuit sent to the next cascade pixel through the DO port. After transmission for each pixel, the signal to reduce 24bit. pixel adopt auto reshaping transmit technology, making the pixel cascade number is not limited the signal transmission, only depend on the speed of signal transmission.

RESET time> $280\mu s$ , it won't cause wrong reset while interruption, it supports the lower frequency and inexpensive MCU.

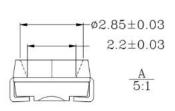
Refresh Frequency updates to **2KHz**, Low Frame Frequency and No Flicker appear in HD Video Camera, it improve excellent display effect.

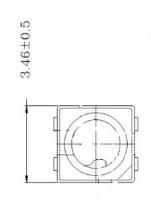
LED with low driving voltage, environmental protection and energy saving, high brightness, scattering angle is large, good consistency, low power, long life and other advantages. The control chip integrated in LED above becoming more simple circuit, small volume, convenient installation.

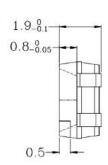


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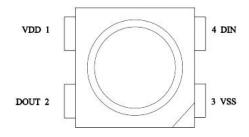
## **Mechanical Dimensions**







## **PIN** Configurations



## **PIN Functions**

NO.	Symbol	Function description			
1	VDD	LED Power supply			
2	DOUT	Control data signal output			
3	VSS	Ground			
4	DIN	Control data signal input			

### **Absolute Maximum Ratings**

Parameter	Symbol	Ratings	Unit
Power supply voltage	$V_{DD}$	+3.7~+5.3	V
Logical Input Voltage	$V_{I}$	0.3V~VDD+0.7V	V
Operation junction temperature	Topt	-25~+85	°C
Storage temperature range	Tstg	-40~+105	°C



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## Electrical Characteristics (T<sub>A</sub>=25°C, VSS=0V, unless otherwise specified)

Parameter	Symbol	Min	Тру	Max	Unit	Condition
Input current	$I_{\mathrm{I}}$			±1	$\mu A$ $V_I = V_{DD}/V_{SS}$	
Input voltage level	V <sub>IH</sub>	2.7V	VDD+ 0.7V		V	D <sub>IN,</sub> SET
	$V_{IL}$	-0.3V		0.7V	V	D <sub>IN,</sub> SET
LED Lifespan	$T_{LED}$	50000			Н	Test Current: 12mA Test Temperature: Room Temp.(25°C±5°C)
ESD — 4 — KV HBM		НВМ				

## **Switching Characteristics** (T<sub>A</sub>=-25°C, V<sub>SS</sub>=0V, unless otherwise specified)

Parameter	Symbol	Min	Тру	Max	Unit	Condition
Transmission delay time	$T_{PLZ}$			300	ns	CL=15pF, DIN→DOUT, RL=10KΩ
Fall time	$T_{THZ}$			120	μs	CL=300pF, OUTR/OUTG/OUTB
Input capacity	$C_{I}$			15	pF	

#### **LED Characteristics**

Danamatan	Symbol	Color		Quiescent C	Condition		
Parameter			Min	Тру	Max	Unit	(Working current)
		RED	300	310	500		
Luminous	IV	GREEN	600	780	1000	mcd	12mA
intensity		BLUE	200	215	300		
		RED	620	622	630		
Wavelength	λd	GREEN	515	518	525	nm	12mA
		BLUE	465	472	475		

### **Data Transfer Time**

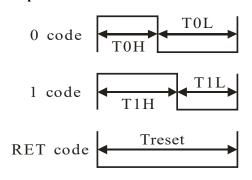
ТОН	0 code, high voltage time	220ns~380ns
T1H	1 code, high voltage time	580ns~1μs
T0L	0 code, low voltage time	580ns~1μs
T1L	1 code, low voltage time	580ns~1μs
RES	low voltage time	> 280µs

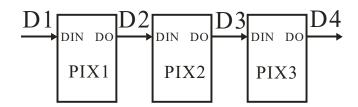


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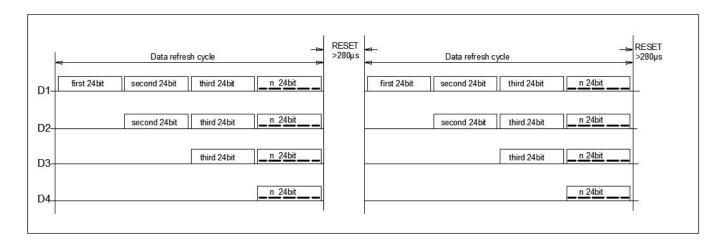
### Sequence chart

#### Cascade Method





#### **Data Transmission Method**



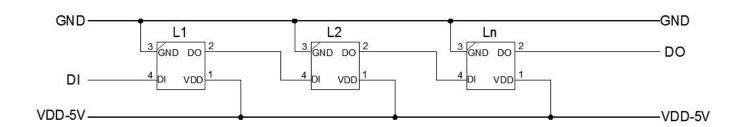
Note: The data of D1 is sent by MCU, and D2, D3, D4 through pixel internal reshaping amplification to transmit.

## Composition of 24bit Data



Note: Follow the order of GRB to send data and the high bit sent at first.

### **Typical Application Circuit (No need for external filter capacitor)**





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## **Top SMD LED Using Instructions**

#### 1. Summary

To make the best use of WORLDSEMI's LED, please refer to the below precautions, they are of same usage method as other electronic components.

#### 2. Cautions

#### 2.1. Dust & Cleaning

The surface of the LED is encapsulated with modified epoxy resin because it plays a very good role in protecting the optical performance and aging resistance. The modified epoxy resin is easy to stick with dust and must be kept clean. When there's a certain amount of dust on the surface of the LED, it won't affect brightness, but dust proof should be taken care of. Promoting the use of unsealed package in preference to others and the assembled LEDs should be placed in a clean container.

Avoid using the organic solvents to clean the dust on the LED surface and it's necessary to confirm whether the cleaning fluid will dissolve the LED.

Do not clean the LEDs by the ultrasonic. Some parameters affecting the LED performance must be evaluated if have no alternative but to the ultrasonic cleaning method, such as ultrasonic power, baking time and assembly conditions, etc.

#### 2.2. Moisture-proof packaging

TOP SMD LEDs are moisture sensitive components. LEDs are packaged in aluminum foil bag to prevent the from absorbing moisture during transport and storage. A desiccant is placed in the bags to absorb moisture. If the LED absorbs moisture, then it evaporates and expands when in reflow process, which may break the colloid from the bracket and damage the optical performance of LED. For this reason, moisture-proof packaging is to prevent the from absorbing moisture during transport and storage. The moisture resistance rating of WORLDSEMI's LED is: LEVEL 5a.

Tabel I - IPC/JEDEC J-STD-020 Moisture/Reflow Sensitivity Classification

MSL Level	Workshop Life					
WISE Ecver	Time	Conditions				
LEVEL1	Unlimited	≤30°C/85%RH				
LEVEL2	1 Year	≤30°C/60%RH				
LEVEL2a	4 Weeks	≤30°C/60%RH				
LEVEL3	168 Hours	≤30°C/60%RH				
LEVEL4	72 Hours	≤30°C160%RH				
LEVEL5	48 Hours	≤30°C/60%RH				
LEVEL5a	24 Hours	≤30°C/60%RH				
LEVEL6	Take-out and Use immediately	≤30°C/60%RH				

#### 2.3. Management after unpacking

- 1. Please use the LED under the condition of "T<30°C, RH<60%".
- 2. Use up within 24 hours after removing from packages.
- 3. We would recommend to do dehumidification if they exceed the valid storage period of products or dampened due to other reasons.



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2.4. Dehumidification Operation (Non-leakage of air, baking temperature: 70°C-75°C)

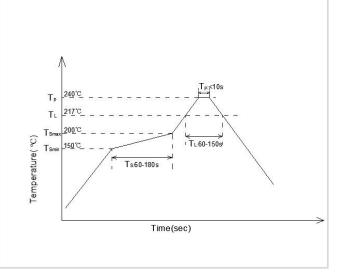
#### 3. Management of secondary SMT process

It's necessary to do moisture-proof treatment when the secondary reflow carried out that followed the first reflow. It can't be more than 2 hours to be exposed at condition of "<30°C/60%RH" and dehumification operation is requested for a longer interval reflow. For instance, place in a drying box or a container with desiccant, and dehumidify it before the secondary reflow(Low temperature baking operation: 70°C-75°C, ≥12 hours). If the materials exposed at condition of "<30°C/60%RH" for more than 12 hours, it can't to process the secondary reflow.

#### 4. SMT Reflow

Refer to the parameters listed below, the experimental results prove that the TOP SMD LED meets the JEDEC J-STD-020C standards. As a general guideline, it is recommended to follow the SMT reflow temperature curve recommended by the solder paste manufacturer.

Curve Description	Lead-free
The lowest preheat temperature (Tsmin)	150°C
The highest preheat temperature (Tsmax)	200°C
Preheating time (Tsmin to Tsmax) (ts)	60-180 S
Average rate of temperature rise (Tsmax to Tp)	<3°C/S
LIQUID REGION temperature (TL)	217°C
LIQUID REGION Holding Time (tL)	60-150 S
Peak Temperature (Tp)	240°C
High Temperature Region(Tp=-5℃) Holding	<10 S
Cooling Rate	<6°C/S
Room Temperature to Peak Holding Time	<6 min



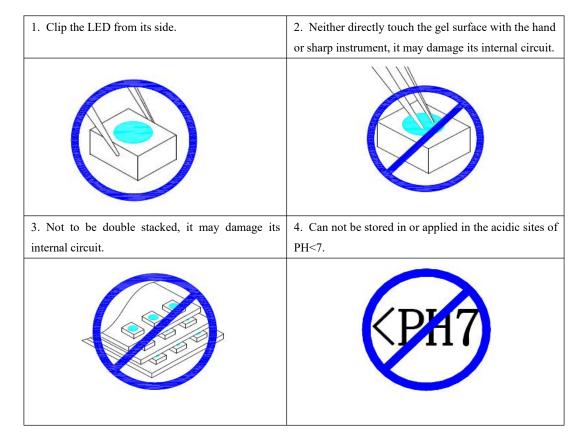
Remarks: 1. These general guidelines may not apply to all PCB designs and reflow soldering configurations.

2. All temperatures referred are measured on the surface of the package body.



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## 5. Assembly Precautions



## **Modify Record**

Version №	Status Bar	Modify Content Summary	Date	Reviser	Approved
V1.0	N	New	20170523	Shen JinGuo	Yin HuaPing
V1.1	M	Maximum ratings,	20171009	Shen JinGuo	Yin HuaPing
		Mechanical Dimensions			
V1.2	M	Maximum ratings, Data transfer time	20180207	Shen JinGuo	Yin HuaPing
V1.3	M	Electrical parameters	20180412	Shen JinGuo	Yin HuaPing
V1.4	M	Cautions	20180719	Shen JinGuo	Yin HuaPing
V2.0	M	Logical inout voltage, Luminous intensity	20180822	Shen JinGuo	Yin HuaPing
V3.0	A	Features	20190123	Shen JinGuo	Yin HuaPing

Remarks: Initial version: V1.0; Version number plus "0.1" after each revision;

Status bar: N--New, A--Add, M--Modify, D--Delete.